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## INSULATING CERAMIC COMPACT, CERAMIC MULTILAYER SUBSTRATE, AND CERAMIC ELECTRONIC DEVICE

## ABSTRACT OF THE DISCLOSURE

An insulating ceramic compact is provided which can be obtained by low-temperature firing, has a low relative dielectric constant and superior high frequency characteristics, and can be co-sintered with a material having a high coefficient of thermal expansion. The insulating ceramic compact is a fired mixture of an  $MgAl_2O_4$ -based ceramic and a borosilicate glass, in which an  $MgAl_2O_4$  crystal phase and at least one of an  $Mg_3B_2O_6$  crystal phase and an  $Mg_2B_2O_5$  crystal phase are precipitated as primary crystal phases.